ExonMobil Chemical

MB 600

DESCRIPTION:

Biaxially oriented transparent polypropylene film - acrylic coated 2 sides. Gives outstanding performance on overwrap and HFFS machines.

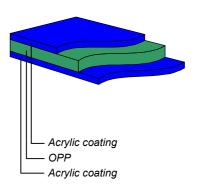
PROPERTIES:

- 1. Low sealing threshold
- 2. Broad sealing range
- 3. Outstanding optical properties
- 4. Good aroma barrier

- 5. Solvent free coatings
- 6. Excellent packaging machine performance
- 7. Excellent dimensional stability
- 8. Superior stiffness
- 9. Printable on both sides
- Ideal support for water based ink printing

THICKNESS:

26 and 32 microns



PROPERTIES (* PLEASE SEE FOOTNOTE)		TEST CONDITIONS		UNITS	MB600	
					26	32
Yield		MTM 1		m²/kg	42.3	34.4
Unit weight		MTM 1		g/m²	23.7	29.1
Gloss		ASTM	D2457 (45°)		86	86
Haze		ASTM	D1003	%	0.8	1.0
Coefficient of friction	Both sides	ASTM	D1894		0.25	0.25
Dimensional stability	MD	MTM		%	-4	-4
	TD	(135° C - 7	min)	%	-4	-4
Modulus of elasticity	MD	ASTM	D882	N/mm ²	1800	1800
	TD	ASTM	D002		3300	3300
Elongation at break	MD	MTM 43		%	175	175
	TD	(200 mm/min)		70	65	65
Seal strength Otto Brugger		MTM 44		g/25mm	500	500
		(130°C-2.5 bar-0.2sec-crimp)				
Tensile strength	MD	MTM 43		N/mm²	150	150
	TD	(200 mm/mi	in)	IN/IIIIII	275	275
Heat seal range Otto Brugger		MTM 44 (2.5bar-0.2sec-crimp)		°C	50	50
300	300					
Water vapour transmission		ASTM	F1249			
		(38°C-90% RH) (25°C-75% RH)		g/m²/24 h	5.0	4.2
					1.3	1.1
		(23°C-85%	RH)		1.1	0.9
Oxygen transmission		ASTM	D3985			
		(23°C- 75% RH) (23°C - 0% RH)		cm ³ /m ² /24h	850	750

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